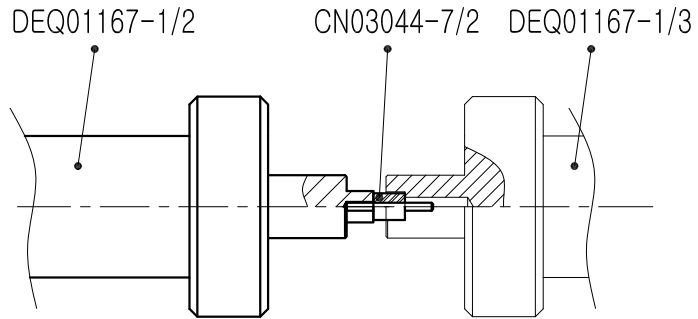


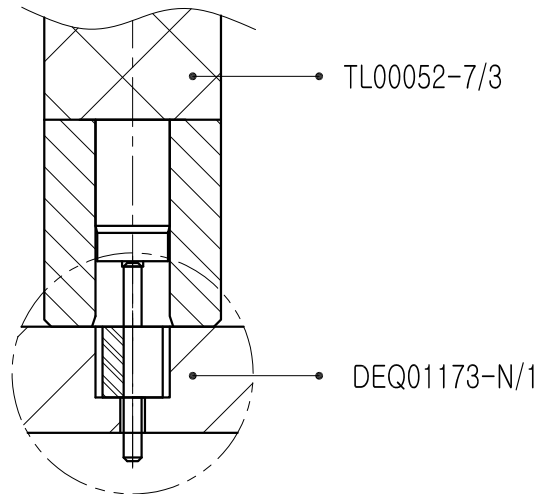
조립 JIG1이나 JIG2를 이용하여 조립 할 것

■ BUSHING 조립 JIG 1



1. DEQ01167-1/3 JIG에 핀을 끼워넣는다.
2. DEQ01167-1/2 JIG에 절연체를 끼워넣는다.
3. JIG를 눌러서 조립한다.

■ BUSHING 조립 JIG 2

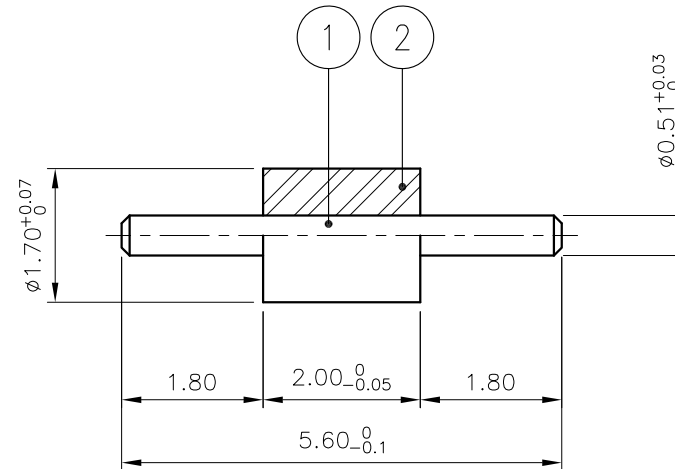


■ 조립시 참조

1. DEQ01173-N/1 알루미늄 판에 절연체를 끼워넣는다.
2. TL00052-7/3 JIG로 핀을 눌러 높이를 맞춘다.
3. 10EA내외로 조립시 돌출된 핀 치수 만족되면 전수측정없이 조립만하여 납품

REVISION

REV	DESCRIPTION	DRAWN	APPR	DATE
IR	Initial Registration	S.H.KIM		2023.10.26.



■ 공차기재 부위 중요관리 치수

2	INSULATOR	1	TEFLON		DIN02237-N/2
1	CONTACT	1	BeCu C17300	Gold 1.27μm	DCT02916-5/2
NO.	DESCRIPTION	Q'TY	MATERIAL	PLATING	CODE

TOLERANCE	Decimal ±0.1	DATE 2023. 10. 25.			 RF & MICROWAVE TECHNOLOGY Tel : 82-32-347-8015 Fax : 82-32-347-8017	
	Angle ±1°	APPROVED BY				
	MATERIAL _____		CHECKED BY			TITLE BUSHING SOLDER END
FINISH _____		DRAWN BY S.H.KIM				
		SCALE 10/1	UNIT mm		A4	
					DWG NO. CN03044-7/2	
					REVISION I R	SHEET 1 of 1