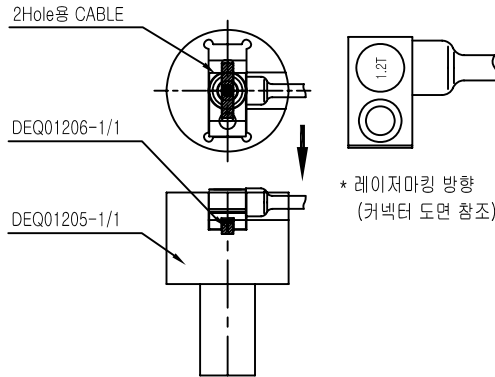


REVISION

No.	DESCRIPTION	DRAWN	APPR	DATE
IR	Initial Registration	S.Y.EUN	I.C.KIM	2021. 08. 17.

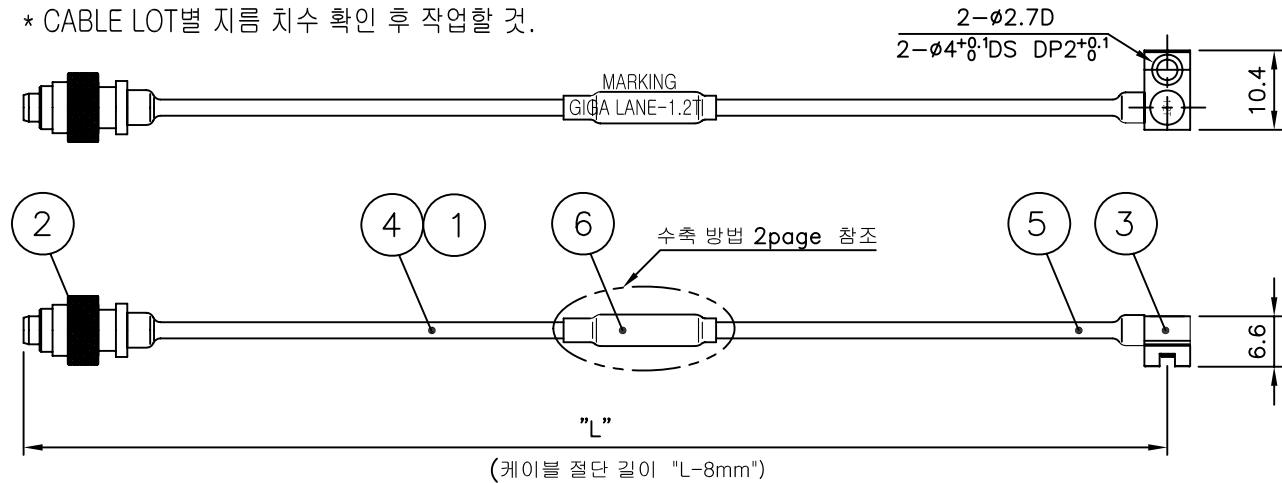
(1) GUIDE COVER는 CABLE ASSY 특성 확인 후 조립할 것
- 조립 JIG : DEQ01205-1/1+DEQ01206-1/1

(2) GUIDE COVER 조립 후 뚜껑 COVER 뒷면에 레이저마킹 할 것
- 레이저 마킹JIG : 조립 JIG와 동일 JIG 사용



*플랜지 2H 좌측커팅

* CABLE LOT별 지름 치수 확인 후 작업할 것.



*측정방법

1. SMA E cal을 사용하여 Cal 할 것.

2. Test Cable

Port 1 - SMDL Conn 체결

Port 2 - GIGA LANE(1.2t) Adaptor(AD00568-7/1) 체결 후 측정

※중요※

- 절단 길이 동일하게 작업 필요
- 주파수대역 DC ~ 4GHz

MARKER(MHz)	Insertion Loss(S21)
700	-0.20±0.08
1400	-0.30±0.08
2300	-0.43±0.08
3000	-0.53±0.15
4000	-0.79±0.15

GIGA LANE-1.2T
MARKING

Notes

- RoHS & Pb-FREE
- CONNECTOR FINISHES

2-1. SMDL50 PS-----▶▶ BODY : Nickel Plating
CONTACT : Gold Plating
CAP : Nickel Plating

2-2. GIGA LANE(1.2t) JL-2H-----▶▶ BODY : Nickel Plating
CONTACT : Gold Plating

6	MARKING TUBE	1	LS TUBE	ATU00212-N/1	ø4 - WHITE
5	BONDING TUBE	1	LS TUBE	ATU00003-N/1	ø3 BLACK 70mm
4	BONDING TUBE	1	LS TUBE	ATU00003-N/1	ø3 BLACK 80mm
3	CONNECTOR	1	KJ COMTECH	CN03457-7/C	GIGA LANE(1.2t) CABLE JL-2H
2	CONNECTOR	1	KJ COMTECH	CN03489-7/3	SMDL50-PS
1	COAXIAL CABLE		유신전자	ACA00468-N/1	RF-ø1.37 (실제 케이블 길이 L-8mm)

CUSTOMER	NO.	DESCRIPTION	Q'TY	VENDER	PART NO.	RAMARKS
	DATE	2021. 08. 17.				
CUSTOMER CODE	APPROVED BY	I.C.KIM				
	CHECKED BY					
CABLE LENGTH TOLERANCE	DRAWN BY	S.Y.EUN				
0 ~ 1000mm : +5, -0	CHECKED BY					
1000 ~ 2000mm : +10, -0	SCALE	N/S	UNIT	mm		
2000 ~ 3000mm : +15, -0						
3000 ~ 4000mm : +20, -0						
4000 ~ 5000mm : +25, -0						
5000 ~ : +10%						



TITLE	CABLE ASS'Y
DWG NO.	CF01565-7/1
DETAIL NO.	
REVISION	I R
SHEET	1 of 1

※ 작업 형상

*품번 4를 먼저 수축한 뒤에 그위로 품번5를 겹치도록 수축한다.
겹친부분을 품번6 으로 덮으면서 수축 한다.

