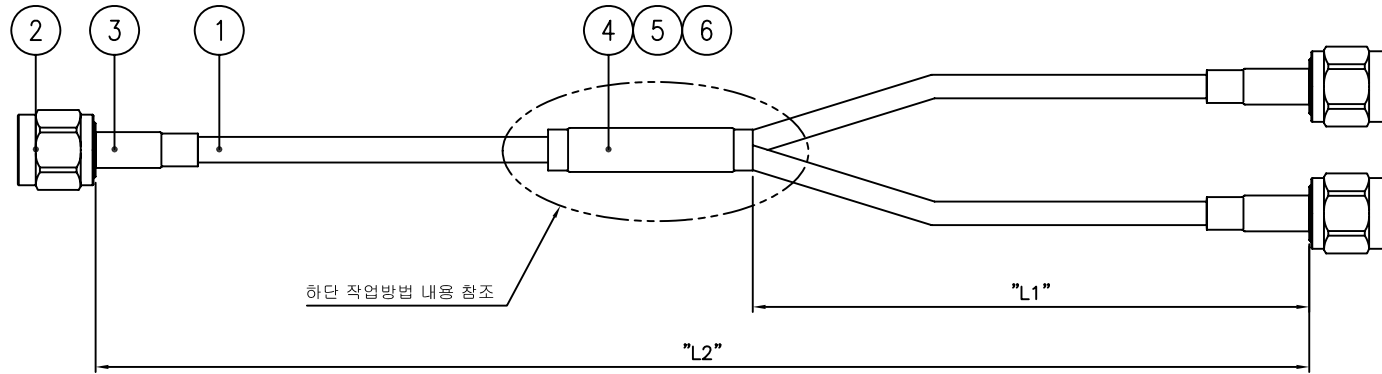
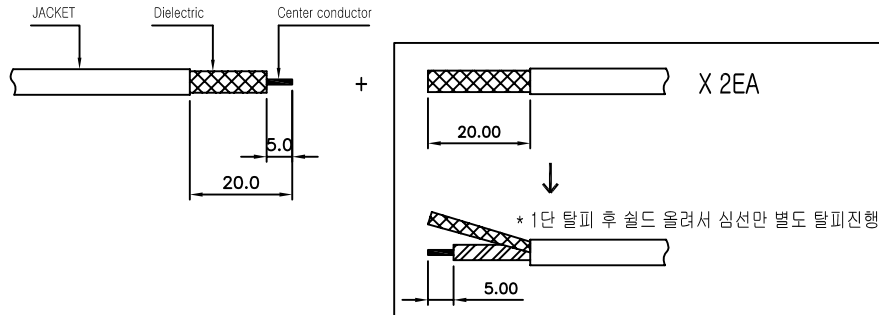


REVISION					
No.	DESCRIPTION	DRAWN	APPR	DATE	
1	Initial Registration	S.Y.EUN	I.C.KIM	2021. 02. 04.	

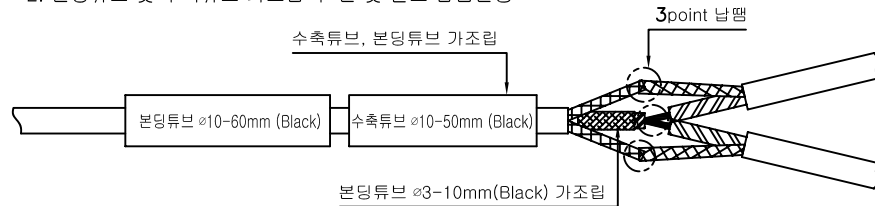


■ 작업방법

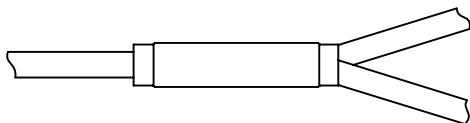
1. 아래와 같이 탈피 작업 진행



2. 본딩튜브 및 수축튜브 가조립 후 핀 및 실드 납땜진행



3. Pin 납땜 부 수축튜브 작업 -> 외부에 수축튜브 작업 후 본딩튜브 작업한다.



6	BONDING TUBE	1	LS TUBE	ATU00010-N/1	Ø10-60mm BLACK
5	SHRINK TUBE	1	LS TUBE	ATU00224-N/1	Ø10-50mm BLACK
4	BONDING TUBE	1	LS TUBE	ATU00003-N/1	Ø3-10mm BLACK
3	SHRINK TUBE	2	LS TUBE	ATU00060-N/1	Ø6-20mm BLACK
2	CONNECTOR	3	KJ COMTECH	CN00375-7/3	TNC50 PS
1	COAXIAL CABLE		EXPANTEL	ACA00058-N/1	RG400(50Ω) BROWN

CUSTOMER	NO.	DESCRIPTION	Q'TY	VENDER	PART NO.	RAMARKS
	DATE	2021. 02. 04.				
CUSTOMER CODE	APPROVED BY	I.C.KIM				
	CHECKED BY					
	DRAWN BY	S.Y.EUN				
CABLE LENGTH TOLERANCE	CHECKED BY					
0 ~ 1000mm : +5, -0	SCALE	N/S	UNIT	mm		
1000 ~ 2000mm : +10, -0						
2000 ~ 3000mm : +15, -0						
3000 ~ 4000mm : +20, -0						
4000 ~ 5000mm : +25, -0						
5000 ~ : +10%						

KJ COMTECH
RF & MICROWAVE TECHNOLOGY
Tel : 82-32-347-8015
Fax : 82-32-347-8017

TITLE	CABLE ASS'Y		
DWG NO.	CF01537-7/1		
DETAIL NO.			
REVISION	I R	SHEET	1 of 1