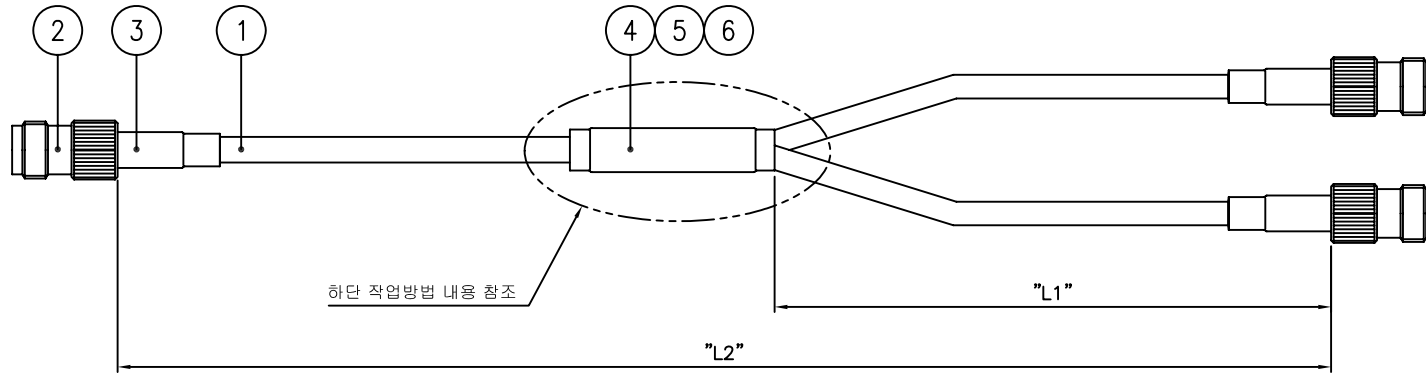
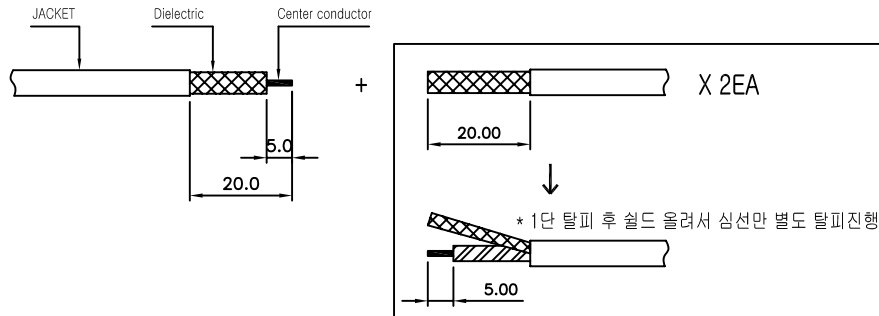


REVISION			
No.	DESCRIPTION	DRAWN	APPR
1	Initial Registration	S.Y.EUN	I.C.KIM
			DATE
			2021. 02. 04.

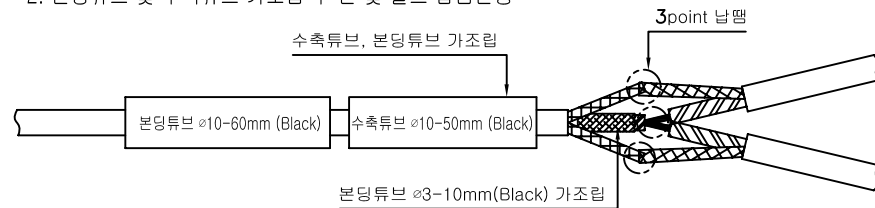


■ 작업방법

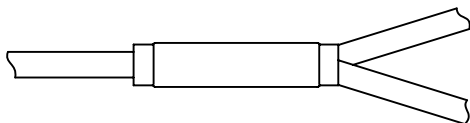
1. 아래와 같이 탈피 작업 진행



2. 본딩튜브 및 수축튜브 가조립 후 핀 및 실드 납땜진행



3. Pin 납땜 부 수축튜브 작업 -> 외부에 수축튜브 작업 후 본딩튜브 작업한다.



6	BONDING TUBE	1	LS TUBE	ATU00010-N/1	ø10-60mm BLACK
5	SHRINK TUBE	1	LS TUBE	ATU00224-N/1	ø10-50mm BLACK
4	BONDING TUBE	1	LS TUBE	ATU00003-N/1	ø3-10mm BLACK
3	SHRINK TUBE	2	LS TUBE	ATU00060-N/1	ø6-20mm BLACK
2	CONNECTOR	3	KJ COMTECH	CN00386-7/1	TNC50 JS
1	COAXIAL CABLE		EXPANTEL	ACA00058-N/1	RG400(50Ω) BROWN

CUSTOMER	NO.	DESCRIPTION	Q'TY	VENDER	PART NO.	RAMARKS	
	DATE 2021. 02. 04.			 RF & MICROWAVE TECHNOLOGY Tel : 82-32-347-8015 Fax : 82-32-347-8017			
CUSTOMER CODE	APPROVED BY	I.C.KIM					
	CHECKED BY						
CABLE LENGTH TOLERANCE 0 ~ 1000mm : +5, -0 1000 ~ 2000mm : +10, -0 2000 ~ 3000mm : +15, -0 3000 ~ 4000mm : +20, -0 4000 ~ 5000mm : +25, -0 5000 ~ : +10%	DRAWN BY	S.Y.EUN		TITLE CABLE ASS'Y			
	CHECKED BY						
	SCALE	UNIT		A3	DWG NO.	CF01536-7/1	
	N/S	mm			DETAIL NO.		
					REVISION	I R	SHEET