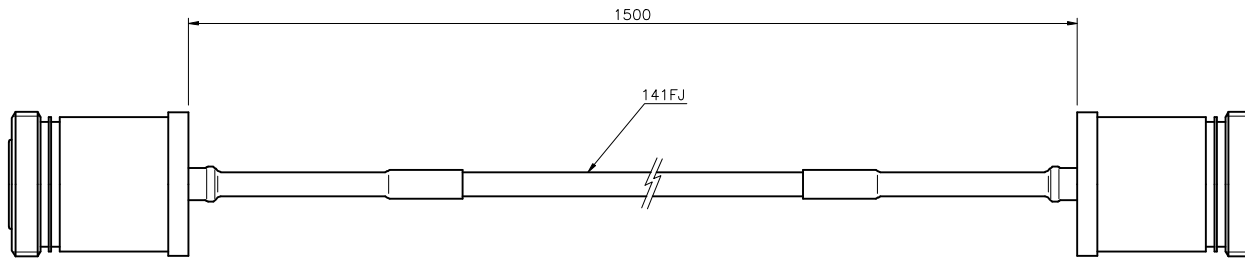


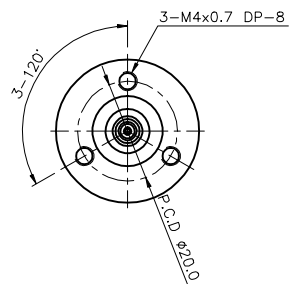
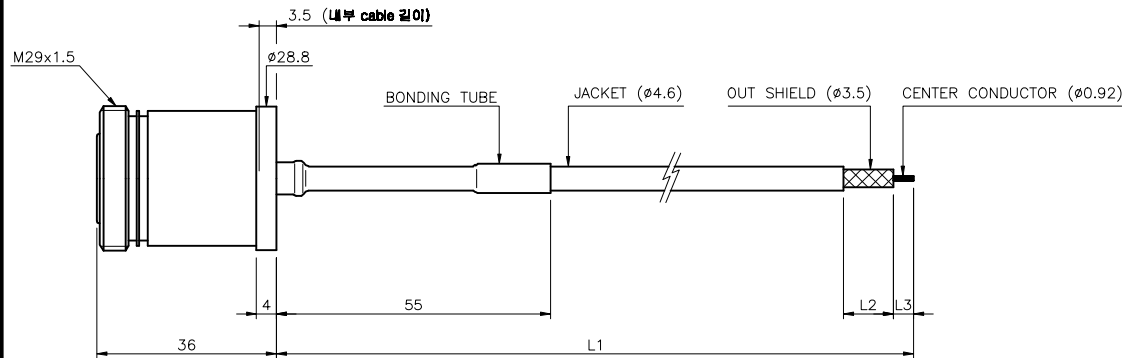
REVISION				
REV	DESCRIPTION	DRAWN	APPR	DATE
1	Initial Registration	I.C.KIM	Y.H.CHOI	2011.08.08.

**CABLE ASSY (절단전)

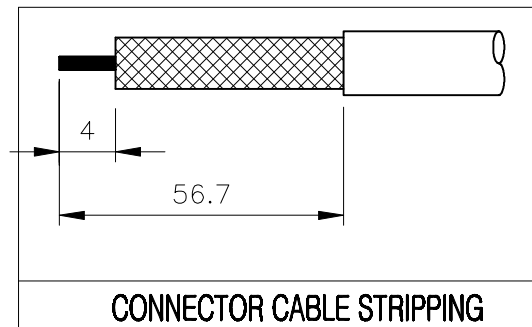


**CABLE ASSY (절단후)

↓절단



Connector Hole



CONNECTOR CABLE STRIPPING

▷작업 순서◁

1. Ass'y된 Cable을 아래 주어진 조건에 맞게 전기적 특성과 PIMD를 측정 한다.
2. 측정을 끝낸 Cable을 중간에 맞추어 절단 한다.
3. 절단한 Cable을 도면 치수에 맞게 탈피한다.
6. 완성한 제품에 보호 램을 씌우고,

▷ELECTRICAL SPEC.◁

1. Frequency Range ▶ 1.7GHz~2.2GHz
2. Impedance ▶ 50 Ω (Nominal)
3. V.S.W.R ▶ 1.07 : 1 이하 (양단 케이블 1500mm)
4. PIMD ▶ -160dBc(20Wx2Tone)이하 (3rd.) [CDMA 장비 기준]

▷주 기◁

1. 보호피막처리
- BODY - SUCO Plating (6μm 이상)
- Center PIN - Silver Plating (6μm 이상)
2. 모든 덧살 및 날카로운 모서리 제거.
3. 작업 지도서 참고 하여 작업 할 것.

3	BONDING TUBE	1	SUMITOMO	ATU00006-N/1	ø6-55mm
2	CONNECTOR	1	KJ COMTECH	CN02675-7/1	7/16DIN50 JS
1	COAXIAL CABLE	1	ACE (사금품)	ACA00176-N/1	141FJ(50Ω) (BLUE)

CUSTOMER	NO.	DESCRIPTION	QTY	VENDER	PART NO.	REMARKS
	DATE	2011. 08. 08.		 OF A MICROWAVE TECHNOLOGY Tel : 02-02-047-0005 Fax : 02-02-047-0007		
CUSTOMER CODE	APPROVED BY	Y.H.CHOI				
	CHECKED BY					
CABLE LENGTH TOLERANCE 0 ~ 50mm : +0.5 ~ -0.5 50 ~ 200mm : +1.0 ~ -1.0 200 ~ 500mm : +2.0 ~ -2.0 500 ~ 1000mm : +3.0 ~ -3.0 Bending Angle : -1.0° ~ -3.0°	DRAWN BY	I.C.KIM		TITLE CABLE ASS'Y		
	CHECKED BY					
	SCALE	UNIT	WEIGHT	A4		
	N/S	mm				
				DWG NO.	CF01380-7/1	
				DETAIL NO.		
				REVISION	1 R	SHEET 1 of 1